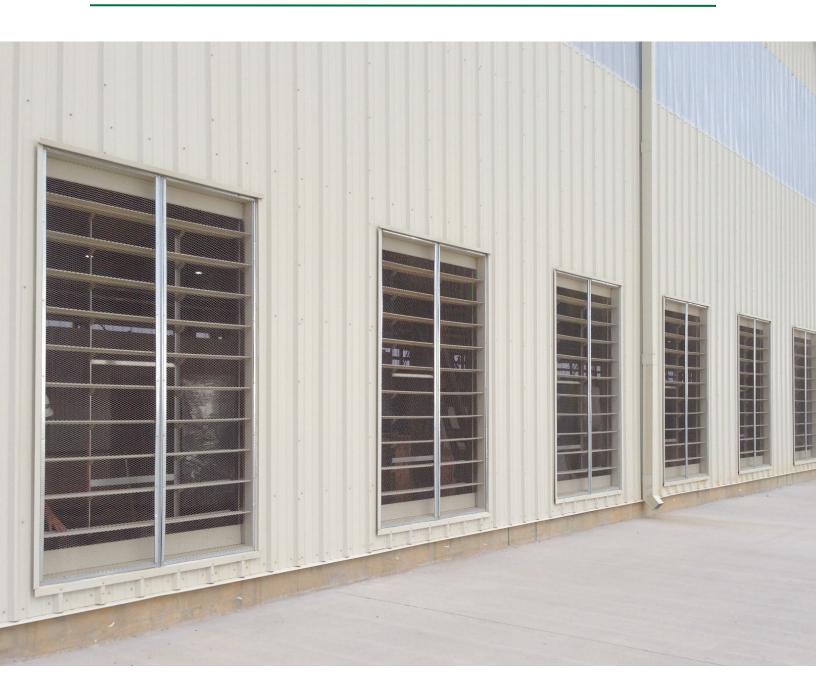
LVR-4045 Natural Intake Ventilation



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LVR-4045-4 Product Details

PRODUCT DESCRIPTION

The 4045-4-G louver features operable blades that allow positive shutoff protection of air intake and exhaust openings. The 4045-4-G is available in a wide array of painted finishes including custom color matching. These units are also available with a variety of factory mounted electric or pneumatic actuators.

STANDARD FEATURES

- Material: Galvannealed steel
- Frame: 4" deep × 20 ga. thick (102 × 1) channel
- Blades: 45° × 20 ga. (1) thick operable J-style
- Screen: 1/2" × 0.063" (12.7 × 1.6) expanded and flattened aluminum.
- Axles: 1/2" (13) diameter plated steel hex
- Linkage: Concealed in frame
- Bearings: Stainless steel oilite, sleeve-type
- Mullion: Visible.
- Minimum Size: 12" × 12" (305 × 305)
- Maximum Size:
 - o Single section: 36" × 96" (914 × 2438)
 - o Multiple section: Unlimited
- Free Area: [48" × 48" (1219 × 1219) unit]: 7.5 ft² (0.70 m²) 46.9%
- Water Penetration Beginning Point Performance
 - Free Area Velocity: 775 fpm (3.94 m/s)
 - o Air Volume Delivered: 5,813 cfm (2.75 m3/s)
 - o Pressure Loss: 0.14 in.wg. (35 Pa)
- Velocity @ 0.15 in.wg. Pressure Loss: 811 fpm (4.12 m/s)
- Design Load: 30 psf

OPTIONAL FEATURES

- Factory finish:
 - Polyester Powder
 - o Baked Enamel
 - o Prime Coat
- Frame Options
 - o 1-1/2" (38) flange frame
 - Stucco flange
 - o Galvanzing Frame
- Installation Hardware
 - o Clip angles
 - o Continuous Angles
- Hidden Vertical Mullion
- Construction: Heavy duty 16 ga. (1.6)
- 304 stainless steel construction
- Welded construction
- Alternate bird or insect screens
- Insulated or non-insulated blank-off panels
- Filter racks
- Hinged frame
- Subframe
- Head and/or sill flashing
- Burglar bars
- Frame closure
- Net OD (actual size)

INDUSTRY APPLICATION

- Aluminum Plants
- Automotive Plants
- Cement & Concrete
- Chemical Plants
- Foundries & Forging
- General Manufacturing
- Glass & Glass Products
- Gypsum Plants
- Heavy Manufacturing
- Mining & Minerals
- Plastics Plants
- Processing Industry
- Power Stations
- Pulp & Paper Plants
- Specialty Chemicals
- Steel Mills
- Warehouses
- +Others



LVR-4045-4 Free Area

Free Area (ft²)

recorded (it)															
	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96
12	0.2	0.3	0.5	0.6	0.7	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.7	1.8	1.9
18	0.5	0.8	1.0	1.3	1.6	1.9	2.1	2.4	2.7	3.0	3.3	3.5	3.8	4.8	4.4
24	0.8	1.2	1.6	2.1	2.5	2.9	3.4	3.8	4.2	4.7	5.1	5.5	6.0	6.4	6.8
30	0.9	1.4	1.9	2.4	2.9	3.4	3.9	4.4	4.9	5.4	5.9	6.4	6.9	7.4	7.9
36	1.2	1.8	2.5	3.1	3.8	4.5	5.1	5.8	6.4	7.1	7.8	8.4	9.1	9.7	10.4
42	1.4	2.2	3.1	3.9	4.7	5.5	6.3	7.2	8.0	8.8	9.6	10.4	11.2	12.1	12.9
54	1.7	2.7	3.7	4.6	5.6	6.6	7.5	8.5	9.5	10.5	11.4	12.4	13.4	14.4	15.3
60	1.8	2.9	3.9	5.0	6.0	7.0	8.1	9.1	10.2	11.2	12.3	13.3	14.3	15.4	16.4
66	2.1	3.3	4.5	5.7	6.9	8.1	9.3	10.5	11.7	12.9	14.1	15.3	16.5	17.7	18.9
72	2.4	3.7	5.1	6.4	7.8	9.2	10.5	11.9	13.2	14.6	15.9	17.3	18.7	20.0	21.4
78	2.5	3.9	5.3	6.8	8.2	9.6	11.1	12.5	13.9	15.3	16.8	18.2	19.6	21.0	22.5
84	2.8	4.3	5.9	7.5	9.1	10.7	12.3	13.8	15.4	17.0	18.6	20.2	21.8	23.3	24.9
90	3.0	4.8	6.5	8.3	10.0	11.7	13.5	15.2	17.0	18.7	20.4	22.2	23.9	25.7	27.4
96	3.3	5.2	7.1	9.0	10.9	12.8	14.7	16.6	18.5	20.4	22.3	24.2	26.1	28.0	29.9

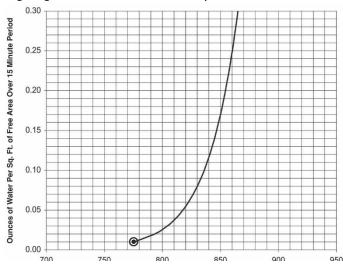
Width (Inches)

Water Penetration

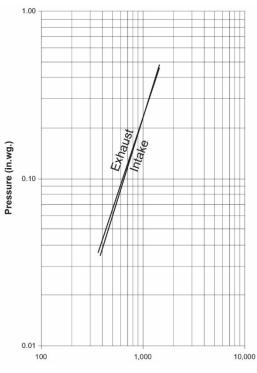
AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area and is measured through a 48" x 48" louver during a 15-minute period.

The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration to avoid unwanted penetration during severe storm conditions.

Beginning Point of Water Penetration = 775 fpm



Pressure Loss



Free Area Velocity (fpm) Louver Test Size = 48" x 48" (1219 x 1219) Pressure loss tested in accordance with Figure 5.5 of AMCA standard 500-L. Data corrected to standard air density.

LVR-4045-4 Natural Intake Ventilator

LVR-4045-4 Attributes

